

Technical Data Sheet
Issued, 1.05.09

DINITROL® 3654

Cavity Protection

Characteristics:

- Grey / Brown
- High Penetration
- Flexible at low temperatures
- Water repellent

Applications:

DINITROL 3654 is designed for application in closed cavities, doors and other parts of cars, trucks and buses. The product is particularly suitable for use at import plants, during truck and bus manufacture and aftermarket.

DINITROL 3654 is also designed for use on spare parts etc, which are stored for long periods or transported under very corrosion inductive weather conditions.

Method of use:

DINITROL 3654 is applied by spraying to clean, dry substrate with manual or semiautomatic application equipment, and is suitable for either air-mixed or airless spraying. Application temperature should be between 15° and 30°C.

Technical properties:

Colour:	Grey / Brown
Type of film:	Waxy
Density at 23°C:	840 kg/m ³
Viscosity at 23°C; DIN 4:	20 s
Dry matter content:	50 % by weight
Flash point:	40°C
Aromatic content in solvent:	< 1%
Rec film thickness:	45 µm
Drying time:	2 hrs
Low temperature adhesion:	- 30°C
Effect on car paint:	None
Removability:	Hydrocarbon solvents
Heat resistance:	> 90°C
Salt spray test:	480 hrs
Available in:	1 L Miniservice 208 L Drum

For all relevant safety advices please read the material safety data sheet or the packaging label.

Die in diesem Merkblatt gemachten Angaben sind das Ergebnis sorgfältiger Untersuchungen. Soweit sie sich auf die Anwendung beziehen, sind sie als Empfehlung zu betrachten, die dem Erfahrungsstand entsprechen. Wegen der Vielseitigkeit der Anwendungs- und Arbeitsweisen können wir jedoch eine Verbindlichkeit nicht übernehmen. Es wird daher ein vertragliches Rechtsverhältnis nicht begründet, und es entstehen aus eventuellen Kaufverträgen keine Nebenverpflichtungen.

All data and recommendations are the result of careful tests by our laboratories. They only can be considered as recommendation which correspond to the level of experience of today. The data are given in good faith. However, in view of the multiplicity of possible application and working methods we are not in a position to assume any responsibility or obligations deriving from the use of our products.

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